



IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

**UTILITY PATENT
APPLICATION TRANSMITTAL LETTER**

Box PATENT APPLICATION
Assistant Commissioner for Patents
Washington, D.C. 20231

Sir:

Enclosed for filing is the utility patent application of Jae-eun JANG for HIGH-BRIGHTNESS PHOSPHOR SCREEN AND METHOD FOR MANUFACTURING THE SAME.

Also enclosed are:

- 3 sheet(s) of formal informal drawing(s);
- a claim for foreign priority under 35 U.S.C. §§ 119 and/or 365 is hereby made to 99-47964 filed in Korea on November 1, 1999;
- in the declaration;
- a certified copy of the priority document;
- a General Authorization for Petitions for Extensions of Time and Payment of Fees;
- an Assignment document;
- an Information Disclosure Statement; and
- Other: (i) Petition For Acceptance of Color Photographs as Drawings w/fee; and
(ii) Preliminary Amendment

- An executed unexecuted declaration of the inventor(s)
- also is enclosed will follow.

- Please amend the specification by inserting before the first line the sentence --This application claims priority under 35 U.S.C. §§ 119 and/or 365 to 99-47964 filed in Korea on November 1, 1999; the entire content of which is hereby incorporated by reference.--
- A bibliographic data entry sheet is enclosed.
- Small entity status is hereby claimed.



21839

(10/00)

The filing fee has been calculated as follows [] and in accordance with the enclosed preliminary amendment:

CLAIMS					
	NO. OF CLAIMS		EXTRA CLAIMS	RATE	FEE
Basic Application Fee					\$710.00 (101)
Total Claims	11	MINUS 20 =	0	× \$18.00 (103) =	0
Independent Claims	2	MINUS 3 =	0	× \$80.00 (102) =	0
If multiple dependent claims are presented, add \$270.00 (104)					0
Total Application Fee					\$710.00
If small entity status is claimed, subtract 50% of Total Application Fee					0
Add Assignment Recording Fee \$ if Assignment document is enclosed					\$ 40.00
TOTAL APPLICATION FEE DUE					\$750.00

This application is being filed without a filing fee. Issuance of a Notice to File Missing Parts of Application is respectfully requested.

A check in the amount of \$ 750.00 is enclosed for the fee due.

Charge \$ _____ to Deposit Account No. 02-4800 for the fee due.

The Commissioner is hereby authorized to charge any appropriate fees under 37 C.F.R. §§ 1.16, 1.17 and 1.21 that may be required by this paper, and to credit any overpayment, to Deposit Account No. 02-4800. This paper is submitted in duplicate.

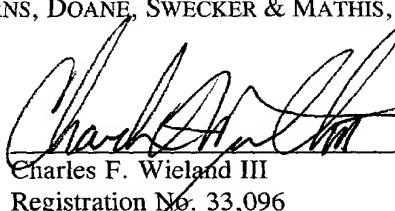
Please address all correspondence concerning the present application to:

Charles F. Wieland III
BURNS, DOANE, SWECKER & MATHIS, L.L.P.
P.O. Box 1404
Alexandria, Virginia 22313-1404.

Respectfully submitted,

BURNS, DOANE, SWECKER & MATHIS, L.L.P.

By:


Charles F. Wieland III
Registration No. 33,096

Date: November 1, 2000

P.O. Box 1404
Alexandria, Virginia 22313-1404
(703) 836-6620

Patent
Attorney's Docket No. 030681-253

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Patent Application of)
Jae-eun JANG) Group Art Unit: Unknown
Application No.: To Be Assigned) Examiner: Unknown
Filed: November 1, 2000)
For: HIGH-BRIGHTNESS PHOSPHOR)
SCREEN AND METHOD FOR)
MANUFACTURING THE SAME)

PRELIMINARY AMENDMENT

Assistant Commissioner for Patents
Washington, D.C. 20231

Sir:

Prior to examination on the merits, kindly amend the above-captioned patent application as follows.

IN THE SPECIFICATION:

Page 3, between lines 26 and 27, insert

-- The file of this patent application contains at least one drawing executed in color. Copies of this patent with color drawing(s) will be provided by the Office upon request and payment of the necessary fee. --

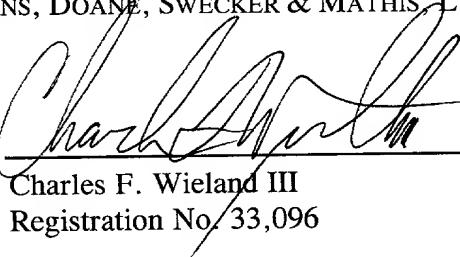
R E M A R K S

The above-captioned patent application has been amended to comply with 37 C.F.R. § 1.84(b)(2) (effective date November 7, 2000). Prompt and favorable action on the merits is respectfully requested.

Respectfully submitted,

BURNS, DOANE, SWECKER & MATHIS, L.L.P.

By:



Charles F. Wieland III
Registration No. 33,096

P.O. Box 1404
Alexandria, Virginia 22313-1404
(703) 836-6620

Date: November 1, 2000

**HIGH-BRIGHTNESS PHOSPHOR SCREEN
AND METHOD FOR MANUFACTURING THE SAME**

BACKGROUND OF THE INVENTION

1. Field of the Invention

5 The present invention relates to a high-brightness phosphor screen for use in luminescent displays using phosphors, and a method for manufacturing the same, and more particularly, to a phosphor screen capable of emitting light with high brightness at a low or middle level voltage, and a method for manufacturing the same.

10 2. Description of the Related Art

In luminescent displays, such as cathode ray tubes (CRTs), vacuum fluorescent displays (VFDs), field emission displays (FEDs), phosphor serves to form an image from an electrical signal by emitting light after having been excited by incident electrons. Phosphor exhibits an intrinsic color depending on its composition, and its color and brightness vary according to the energy and the number of electrons bombarding the surface of phosphor. Here, the energy and the number of electrons which bombard a phosphor screen are determined by the structure and the operation type of a driving unit.

20 Until now, research into phosphor has been focused on high-voltage phosphors excitable with a few tens of kilovolts for use in CRTs, and low-voltage phosphors excitable with a few hundred volts for use in VFDs. With an increasing interest in FEDs which are driven by a middle level of voltage of 1-4kW, there is a need for a phosphor for effective use in such a display with application of a middle level voltage.

25 When an existing high-voltage phosphor for CRTs is excited with a middle level of voltage, the excitation energy of electrons is lower than with a high voltage, so that a larger electron current than for a CRT is needed to give the same brightness due to reduced luminescent efficiency. However, the application of a high current reduces the lifetime of the phosphor, and thus it would be desirable to

increase the luminescent efficiency at a middle level working voltage without increasing the current.

ZnO:Zn phosphors, which are known as a type of phosphor having a high luminescent efficiency at low voltages, emit blueish green light with a major emission peak near 505 nm. For this reason, in spite of the advantage of a high brightness with a low or middle level working voltage and reduced power consumption, ZnO:Zn phosphors are unsuitable for displaying a color image, and thus their applications have been limited to black-and-white image displays.

To increase the driving efficiency at a middle level voltage, i.e., to enhance the brightness at a middle level voltage, U.S. Patent No. 5,788,881 discloses a method of forming a phosphor screen with a mixture of two phosphors having different conductivities. In particular, the conductivity of the entire phosphor screen is increased using the conductivity of a low-voltage phosphor, thereby enhancing the brightness characteristics.

However, there is still a need for a phosphor applicable in displaying color images with enhanced color purity and high luminescent efficiency at a middle level working voltage.

SUMMARY OF THE INVENTION

To solve the above problems, it is an objective of the present invention to provide a phosphor screen which has a high brightness with a low or middle level working voltage, and in which a small amount of a ZnO:Zn phosphor is used, and a method of manufacturing the same.

According to an aspect of the present invention, there is provided a high-brightness phosphor screen, comprising: a luminescent material for emitting light of a predetermined color, used for color image display; and a ZnO:Zn phosphor capable of enhancing the brightness of the display, wherein the mixing ratio of the luminescent material to the ZnO:Zn phosphor is varied according to a desired level of brightness.

Preferably, the luminescent material is a blue or green light-emitting phosphor. The blue light-emitting phosphor may be at least one sulfide based phosphor selected from the group consisting of ZnS:Ag,Cl, ZnS:Ag,Cl,Al,

(Zn,Cd)S:Ag, ZnS:Ag,Cl,Al,Mg, (Zn,Cd)S:Ag,Cl, (Zn,Cd)S:Ag,Cl,Al, and (Zn,Cd)S:Ag,Cl,Mg. The green light-emitting phosphor may be at least one sulfide based phosphor selected from the group consisting of ZnS:Cu,Al, ZnS:Cu, ZnS:Cu,Al,Au, (Zn,Cd)S:Cu,Al, (Zn,Cd)S:Cu and (Zn,Cd)S:Cu,Al,Au. Preferably, the 5 amount of the ZnO:Zn phosphor added is 20% or less by weight based on the weight of the luminescent material.

According to another aspect of the present invention, there is provided a method for forming a high-brightness phosphor screen by mixing a luminescent material for emitting light of a predetermined color and a predetermined amount of a 10 ZnO:Zn phosphor, the method comprising the steps of: (a) preparing a phosphor mixture solution by dispersing the luminescent material and the ZnO:Zn phosphor in a solvent; (b) forming a phosphor layer by depositing the phosphor mixture solvent on a substrate; and (d) evaporating the solvent from the deposited phosphor layer.

Preferably, in step (a), the luminescent material is a blue or green light-emitting phosphor. The blue light-emitting phosphor may be at least one sulfide based phosphor selected from the group consisting of ZnS:Ag,Cl, ZnS:Ag,Cl,Al, (Zn,Cd)S:Ag, ZnS:Ag,Cl,Al,Mg, (Zn,Cd)S:Ag,Cl, (Zn,Cd)S:Ag,Cl,Al, and (Zn,Cd)S:Ag,Cl,Mg. The green light-emitting phosphor may be at least one sulfide based phosphor selected from the group consisting of ZnS:Cu,Al, ZnS:Cu, ZnS:Cu,Al,Au, (Zn,Cd)S:Cu,Al, (Zn,Cd)S:Cu and (Zn,Cd)S:Cu,Al,Au. Preferably, the 15 amount of the ZnO:Zn phosphor added is 20% or less by weight based on the weight of the luminescent material.

Preferably, in step (b), the phosphor layer is formed by depositing the phosphor mixture solution on the substrate with the application of electrophoresis, 20 screening, photolithography or precipitation.

BRIEF DESCRIPTION OF THE DRAWINGS

The above objective and advantages of the present invention will become more apparent by describing in detail a preferred embodiment thereof with reference to the attached drawings in which:

FIG. 1 illustrates a method of forming a high-brightness phosphor screen excitable with application of a middle level working voltage according to the present invention;

5 FIG. 2 illustrates the principle of brightness increase by addition of a ZnO:Zn phosphor in the formation of the high-brightness phosphor screen illustrated in FIG. 1;

10 FIGS. 3A and 3B illustrate the luminescence of an image at various accelerating voltages from a field emission display which adopts a phosphor screen formed with a mixture of a blue light-emitting ZnS:Ag,Cl phosphor and a ZnO:Zn phosphor in a concentration of 6.66% by weight, and a field emission display which adopts a phosphor screen formed of only the blue light-emitting ZnS:Ag,Cl phosphor, respectively; and

15 FIG. 4 illustrates the chromaticity coordinates of the images shown in FIGS. 3A and 3B.

DETAILED DESCRIPTION OF THE INVENTION

20 A phosphor screen which shows a high brightness at a low or middle level of working voltage according to the present invention is characterized by enhanced luminescent efficiency. In particular, a small amount of a ZnO:Zn phosphor, which has high luminescent efficiency at low voltages, is mixed with a green or blue light-emitting phosphor, so that a high-brightness image can be displayed with reduced power consumption. The following are considerations to achieve the high-brightness image display.

25 ZnO:Zn phosphors exhibit a major emission peak near 505 nm, and thus bluish green light is emitted from the phosphors. For this reason, it is difficult to display a color image with ZnO:Zn phosphors. Accordingly, in the present invention, as shown in FIG. 1, a luminescent material such as a sulfide based pure green or pure blue light-emitting phosphor, which is for use in displaying a color image, is mixed with a ZnO:Zn phosphor in an appropriate ratio to form a phosphor screen, with enhanced brightness and color purity properties.

30 Preferably, the blue light-emitting luminescent material mixed with the ZnO:Zn phosphor is a sulfide based phosphor selected from the group consisting of

ZnS:Ag,Cl, ZnS:Ag,Cl,Al, (Zn,Cd)S:Ag, ZnS:Ag,Cl,Al,Mg, (Zn,Cd)S:Ag,Cl,
(Zn,Cd)S:Ag,Cl,Al, and (Zn,Cd)S:Ag,Cl,Mg. The green light-emitting luminescent
material may be a sulfide based phosphor selected from the group consisting of
ZnS:Cu,Al, ZnS:Cu, ZnS:Cu,Al,Au, (Zn,Cd)S:Cu,Al, (Zn,Cd)S:Cu and
5 (Zn,Cd)S:Cu,Al,Au.

The amount of the ZnO:Zn phosphor used can be varied depending on a
desired level of brightness, but is preferably 20% by weight based on the weight of
the luminescent material in order to optimize luminescent efficiency and color purity.

10 The high-brightness phosphor screen excitable with a low voltage according
to the present invention is formed of a mixture of a ZnO:Zn phosphor, which is
excitable with a low working voltage, and another phosphor suitable for good color
image display. As a result, a color image with enhanced brightness and color
properties can be obtained with the phosphor screen at a low or middle level
working voltage.

15 As shown in FIG. 1, a ZnO:Zn phosphor and another phosphor are dispersed
in a solvent, so that a phosphor solution is obtained. The phosphor solution is
deposited on a substrate by electrophoresis, screening, photolithography and
precipitation, to form a phosphor layer. Then, the solvent is removed from the
20 phosphor layer by evaporation, so that a phosphor screen including heterogeneous
phosphors is completed. As electrons strike the surface of the phosphor screen, a
color image is displayed.

25 The high-brightness phosphor screen for image display according to the
present invention has advantages in that brightness properties can be enhanced by
mixing a ZnO:Zn phosphor with high luminescent efficiency at low voltages with
another phosphor (preferably, a blue or green light-emitting phosphor suitable to
display a color image), and the color properties can also be improved by the use of
blue or green-light emitting phosphor of a similar color.

30 FIG. 2 illustrates the luminescent properties of phosphor when a single
existing phosphor is used to form a phosphor screen, and when a ZnO:Zn phosphor
is further added to form the phosphor screen. As shown in FIG. 2, when the
phosphor screen is formed with the mixture of the existing blue or green phosphor
and the ZnO:Zn phosphor, the high luminescent efficiency of the ZnO:Zn phosphor

at a middle level working voltage in the range of 1-5 kV can be enhanced due to luminescence of the blue or green phosphor added. In other words, since the ZnO:Zn phosphor has the intrinsic color of bluish green, the addition of the ZnO:Zn phosphor to the existing blue or green phosphor does not adversely affect the color of the display image.

5

10

15

20

25

30

The brightness and color of a display image can be easily controlled as needed according to various operating conditions, by adjusting the amount of ZnO:Zn phosphor. For example, for more enhanced brightness properties than color properties, the amount of ZnO:Zn phosphor is increased. In contrast, for better color properties, the ZnO:Zn phosphor is added in a small amount. As a result, desired luminescence properties can be obtained.

FIGS. 3A and 3B illustrate the luminescence of an image at various accelerating voltages from a field emission display which adopts a phosphor screen formed with a mixture of a blue light-emitting ZnS:Ag,Cl phosphor and a ZnO:Zn phosphor in a concentration of 6.66% by weight, and a field emission display which adopts a phosphor screen formed of only the blue light-emitting ZnS:Ag,Cl phosphor, respectively. As shown in FIGS. 3A and 3B, enhanced brightness is achieved in the case where the ZnO:Zn phosphor is added, compared with the case where no ZnO:Zn phosphor is added.

As for the color of displayed images, due to high luminescent efficiency of the ZnO:Zn phosphor at low working voltages, the color purity can be diminished by the addition of the ZnO:Zn phosphor. However, with the application of higher accelerating voltages, the luminescent characteristics of the ZnS:Ag,Cl phosphor are improved. As a result, the color purity of the image formed by excitation of the heterogeneous phosphors including ZnO:Zn phosphor and ZnS:Ag,Cl phosphor is similar to that from the single phosphor, Zn:Ag,Cl phosphor, at accelerating voltages of 1.5 kV or more. Evidence of this is shown in Table 1 below. Thus, the inventive phosphor screen can be used for color image display.

FIG. 4 illustrates the chromaticity coordinates of images shown in FIGS. 3A and 3B. Table 1 shows the brightness values and the chromaticity coordinates of images displayed under the conditions described above with reference to FIGS. 3A and 3B. In Table 1, x and y indicate the x- and y-coordinates of points on the graph

of FIG. 4. Also, the six coordinates indicated by symbols ①, ②, ③, ④, ⑤ and ⑥ in FIG. 4 are for the images displayed under the operating conditions indicated by the same symbols in Table 1.

Table 1

Amount of ZnO:Zn phosphor (% by weight)	Accelerating voltage (V _a)				
	500V	700V	1000V	1500V	2000V
0	5.78 cd/m ² x=0.24 y=0.21	9.77 cd/m ² x=0.19 y=0.15	17.3 cd/m ² x=0.17 y=0.09 ①	33.7 cd/m ² x=0.16 y=0.09 ②	54.6 cd/m ² x=0.1556 y=0.0829 ③
6.66	6.99 cd/m ² x=0.25 y=0.23	15.6 cd/m ² x=0.19 y=0.15	29.3 cd/m ² x=0.17 y=0.12 ④	53.5 cd/m ² x=0.16 y=0.10 ⑤	85.6 cd/m ² x=0.15 y=0.09 ⑥

As shown in FIG. 4, the chromaticity coordinates for the cases indicated by the symbols ①, ② and ③, where ZnO:Zn phosphor is not added, are close to those for the cases indicated by the sample ④, ⑤ and ⑥, where ZnO:Zn phosphor is further used to form the phosphor screen. Thus, it is apparent that the color of images is not significantly influenced by addition of the ZnO:Zn phosphor.

The high-brightness phosphor screen operable with a low or middle voltage according to the present invention is advantageous in that the brightness can be enhanced using the high luminescent efficiency of the ZnO:Zn phosphor, and the color properties of an existing phosphor used for color image display remain. Thus, the inventive phosphor screen is applicable as a blue or green light-emitting phosphor screen with enhanced color properties at a low or middle level working voltage. The phosphor screen according to the present invention is similar to the disclosure of U.S. Patent No. 5,788,881, in that a mixture of two phosphors is used to form the phosphor screen with enhanced brightness properties. However, in contrast to the prior art which has improved brightness by increasing the conductivity of the entire phosphor layer based on the conductivity of one phosphor excitable with low voltages, the enhanced brightness properties of the inventive

phosphor screen are based on the high luminescent efficiency of a component phosphor having a low working voltage. As another distinction between the present invention and the prior art is that in the inventive phosphor screen, the color properties of the other phosphor added for the purpose of color display are maintained, so that a high quality color image can be displayed using the phosphor layer containing the phosphor mixture. Furthermore, the types of phosphors used in the present invention are different from those of the prior art.

As previously mentioned, the high-brightness phosphor screen having a low or middle level working voltage according to the present invention, unlike a conventional method of improving luminescent properties by use of a new synthetic phosphor, can be formed by simple deposition of a phosphor mixture that contains a proper ratio of a blue or green light-emitting phosphor for color image display and a bluish green light-emitting ZnO:Zn phosphor with high luminescent efficiency at low voltages. Thus, reduction of the lifespan of a phosphor, which would occur by the application of high current to increase brightness, can be prevented. In addition, display of a blue or green color image can be achieved at a low or middle level working voltage with enhanced brightness. Advantages of the phosphor screen according to the present invention are as follows.

First, by use of the mixture of a blue or green light-emitting phosphor and a ZnO:Zn phosphor, the luminescent characteristics of the blue or green light-emitting phosphor at low working voltages are enhanced by the high luminescent efficiency of the ZnO:Zn phosphor, so that an image with enhanced brightness can be displayed with application of a low or middle level voltage.

Second, since the ZnO:Zn phosphor emits bluish green light, the color purity of the blue or green light-emitting phosphor that is used for color display can be maintained by adjusting the amount of the ZnO:Zn phosphor added. That is, display of a colored image is possible by the inventive phosphor screen.

Third, the brightness properties can be easily improved by just mixing phosphors, rather than by a complicated phosphor synthesis or surface treatment technique.

Fourth, the brightness and color of an image to display can be easily controlled according to various operating conditions, by adjusting the amount of the

ZnO:Zn phosphor. In particular, if the brightness of an image is considered more than the color, the amount of ZnO:Zn phosphor is increased. For the opposite case, a small amount of ZnO:Zn phosphor is added. By doing so, desired luminescent properties of an image can be implemented.

5 While this invention has been particularly shown and described with reference to preferred embodiments thereof, it will be understood by those skilled in the art that various changes in form and details may be made thereto without departing from the spirit and scope of the invention as defined by the appended claims.

What is claimed is:

1 1. A high-brightness phosphor screen, comprising:

2 a luminescent material for emitting light of a predetermined color, used for
3 color image display; and

4 a ZnO:Zn phosphor capable of enhancing the brightness of the display,

5 wherein the mixing ratio of the luminescent material to the ZnO:Zn phosphor

6 is varied according to a desired level of brightness.

1 2. The high-brightness phosphor screen of claim 1, wherein the

luminescent material is a blue or green light-emitting phosphor.

1 3. The high-brightness phosphor screen of claim 2, wherein the blue

2 light-emitting phosphor is at least one sulfide based phosphor selected from the
3 group consisting of ZnS:Ag,Cl, ZnS:Ag,Cl,Al, (Zn,Cd)S:Ag, ZnS:Ag,Cl,Al,Mg,

4 (Zn,Cd)S:Ag,Cl, (Zn,Cd)S:Ag,Cl,Al, and (Zn,Cd)S:Ag,Cl,Mg.

1 4. The high-brightness phosphor screen of claim 2, wherein the green

2 light-emitting phosphor is at least one sulfide based phosphor selected from the
3 group consisting of ZnS:Cu,Al, ZnS:Cu, ZnS:Cu,Al,Au, (Zn,Cd)S:Cu,Al, (Zn,Cd)S:Cu

4 and (Zn,Cd)S:Cu,Al,Au.

1 5. The high-brightness phosphor screen of claim 1, wherein the amount

2 of the ZnO:Zn phosphor added is 20% or less by weight based on the weight of the
3 luminescent material.

1 6. A method for forming a high-brightness phosphor screen by mixing a

2 luminescent material for emitting light of a predetermined color and a predetermined
3 amount of a ZnO:Zn phosphor, the method comprising the steps of:

4 (a) preparing a phosphor mixture solution by dispersing the luminescent

5 material and the ZnO:Zn phosphor in a solvent;

6 (b) forming a phosphor layer by depositing the phosphor mixture solvent on a

7 substrate; and

8 (d) evaporating the solvent from the deposited phosphor layer.

1 7. The method of claim 6, wherein, in step (a), the luminescent material is
2 a blue or green light-emitting phosphor.

1 8. The method of claim 7, wherein the blue light-emitting phosphor is at
2 least one sulfide based phosphor selected from the group consisting of ZnS:Ag,Cl,
3 ZnS:Ag,Cl,Al, (Zn,Cd)S:Ag, ZnS:Ag,Cl,Al,Mg, (Zn,Cd)S:Ag,Cl, (Zn,Cd)S:Ag,Cl,Al,
4 and (Zn,Cd)S:Ag,Cl,Mg.

1 9. The method of claim 7, wherein the green light-emitting phosphor is at
2 least one sulfide based phosphor selected from the group consisting of ZnS:Cu,Al,
3 ZnS:Cu, ZnS:Cu,Al,Au, (Zn,Cd)S:Cu,Al, (Zn,Cd)S:Cu and (Zn,Cd)S:Cu,Al,Au.

1 10. The method of claim 6, wherein the amount of the ZnO:Zn phosphor
2 added is 20% or less by weight based on the weight of the luminescent material.

1 11. The method of claim 6, wherein, in step (b), the phosphor layer is
2 formed by depositing the phosphor mixture solution on the substrate with the
3 application of electrophoresis, screening, photolithography or precipitation.

Abstract of the Disclosure

A high-brightness phosphor screen and a method for forming the same are provided. The high-brightness phosphor screen having a low or middle working voltage, unlike a method of improving luminescent properties by use of a new synthetic phosphor, can be formed by simple deposition of a phosphor mixture that contains a proper ratio of a blue or green light-emitting phosphor for color image display and a bluish green light-emitting ZnO:Zn phosphor with high luminescent efficiency at low voltages.

FIG. 1

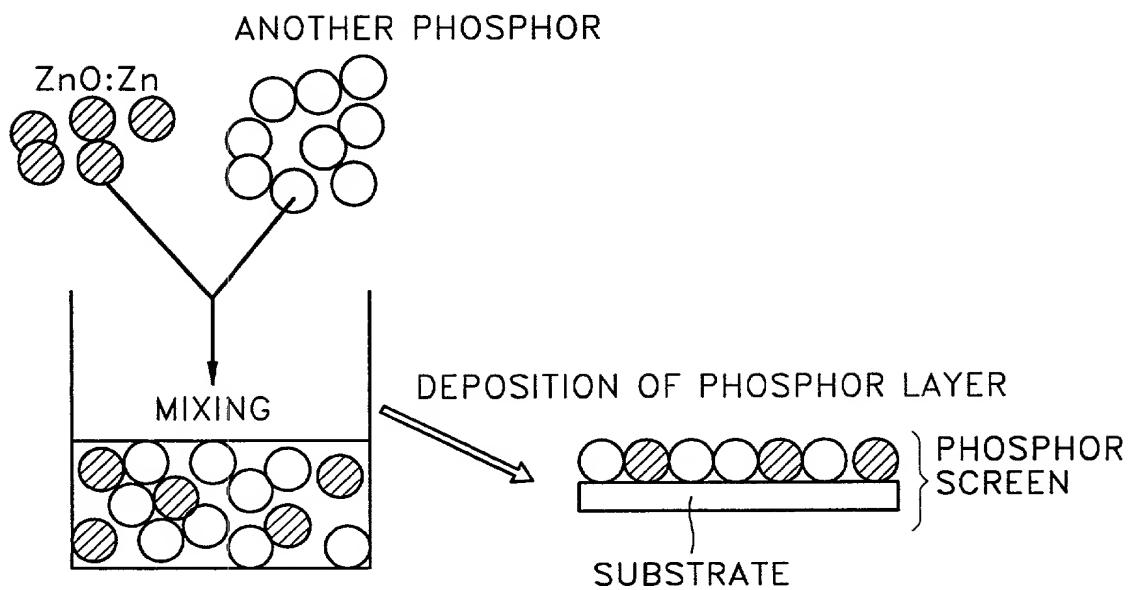


FIG. 2

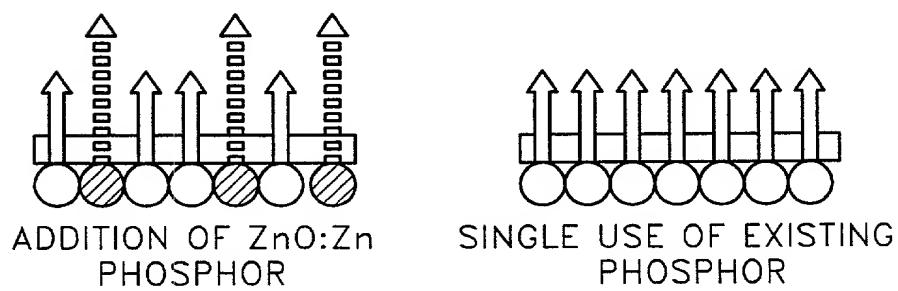
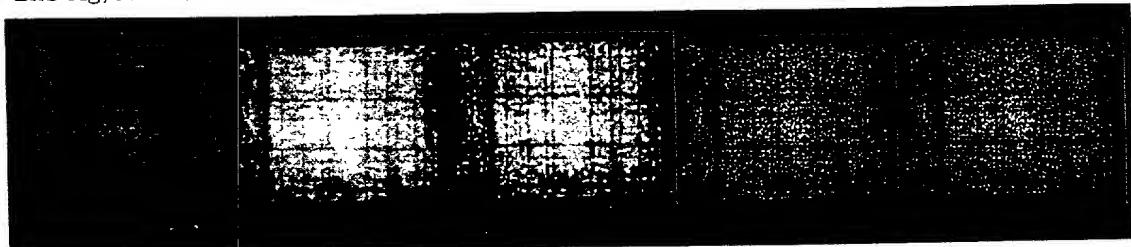


FIG. 3A

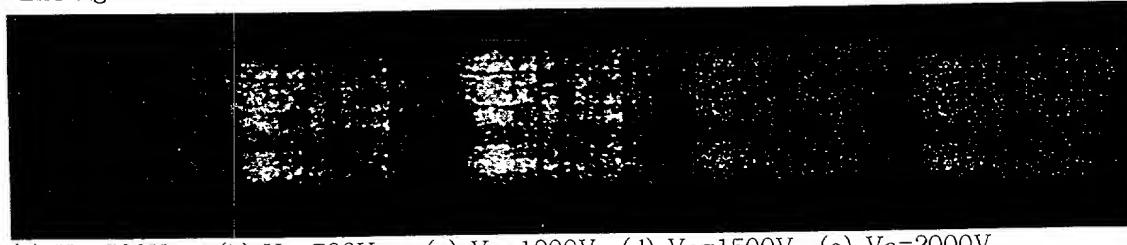
그림3

ZnS:Ag,Cl + 6.66%ZnO::Zn



(a) $V_a=500V$ (b) $V_a=700V$ (c) $V_a=1000V$ (d) $V_a=1500V$ (e) $V_a=2000V$

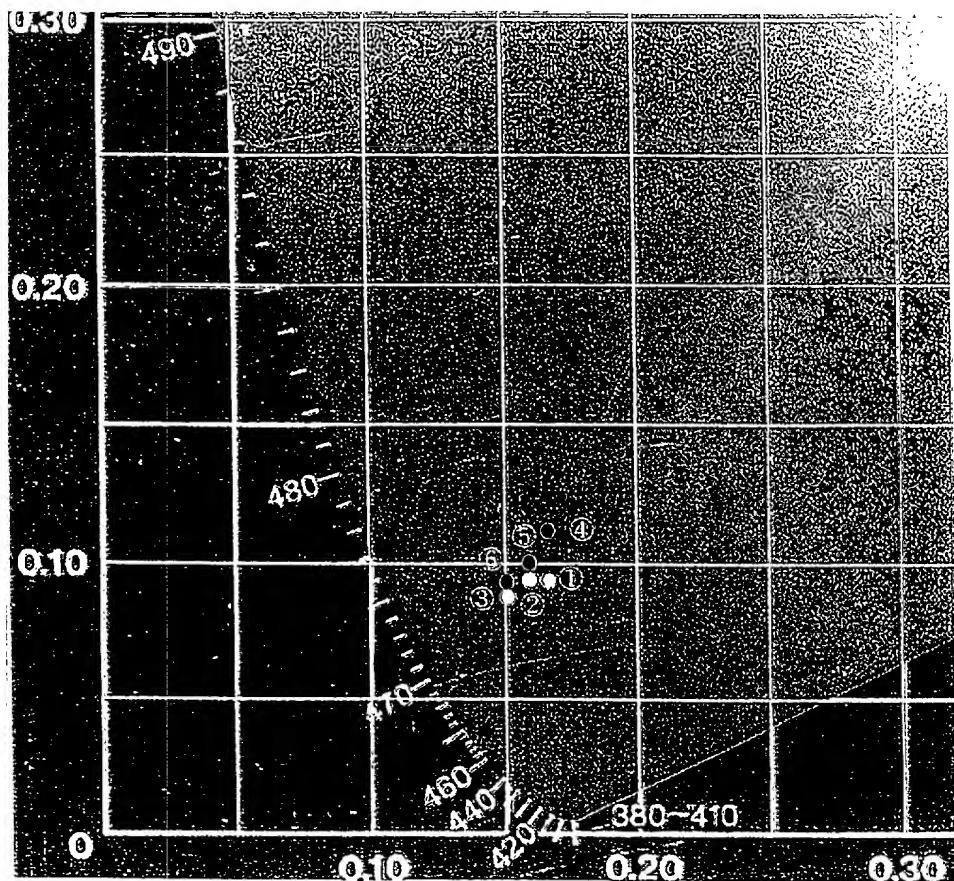
ZnS:Ag:Cl



(a) $V_a=500V$ (b) $V_a=700V$ (c) $V_a=1000V$ (d) $V_a=1500V$ (e) $V_a=2000V$

FIG. 3B

FIG. 4



COMBINED DECLARATION AND POWER OF ATTORNEY FOR UTILITY PATENT APPLICATION		Attorney's Docket No. 030681-253
<p>As a below-named inventor, I hereby declare that: My residence, post office address and citizenship are as stated below next to my name; I BELIEVE I AM THE ORIGINAL, FIRST AND SOLE INVENTOR (if only one name is listed below) OR AN ORIGINAL, FIRST AND JOINT INVENTOR (if more than one name is listed below) OF THE SUBJECT MATTER WHICH IS CLAIMED AND FOR WHICH A PATENT IS SOUGHT ON THE INVENTION ENTITLED:</p> <p>HIGH-BRIGHTNESS PHOSPHOR SCREEN AND METHOD FOR MANUFACTURING THE SAME</p> <hr/> <p>the specification of which</p> <p>(check one) <input type="checkbox"/> is attached hereto; <input type="checkbox"/> was filed on _____ as Application No. _____ and was amended on _____; (if applicable)</p> <p>I HAVE REVIEWED AND UNDERSTAND THE CONTENTS OF THE ABOVE-IDENTIFIED SPECIFICATION, INCLUDING THE CLAIMS, AS AMENDED BY ANY AMENDMENT REFERRED TO ABOVE;</p> <p>I ACKNOWLEDGE THE DUTY TO DISCLOSE TO THE OFFICE ALL INFORMATION KNOWN TO ME TO BE MATERIAL TO PATENTABILITY AS DEFINED IN TITLE 37, CODE OF FEDERAL REGULATIONS, Sec. 1.56 (as amended effective March 16, 1992);</p> <p>I do not know and do not believe the said invention was ever known or used in the United States of America before my or our invention thereof, or patented or described in any printed publication in any country before my or our invention thereof or more than one year prior to said application; that said invention was not in public use or on sale in the United States of America more than one year prior to said application; that said invention has not been patented or made the subject of an inventor's certificate issued before the date of said application in any country foreign to the United States of America on any application filed by me or my legal representatives or assigns more than twelve months prior to said application;</p> <p>I hereby claim foreign priority benefits under Title 35, United States Code Sec. 119 and/or Sec. 365 of any foreign application(s) for patent or inventor's certificate as indicated below and have also identified below any foreign application for patent or inventor's certificate on this invention having a filing date before that of the application(s) on which priority is claimed;</p>		

COMBINED DECLARATION AND POWER OF ATTORNEY			Attorney's Docket No. 030681-253
COUNTRY/INTERNATIONAL	APPLICATION NUMBER	DATE OF FILING (day, month, year)	PRIORITY CLAIMED
Rep. of Korea	99-47964	1 November 1999	YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>
			YES <input type="checkbox"/> NO <input checked="" type="checkbox"/>

I hereby appoint the following attorneys and agent(s) to prosecute said application and to transact all business in the Patent and Trademark Office connected therewith and to file, prosecute and to transact all business in connection with international applications directed to said invention:

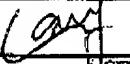
William L. Mathis	17,337	Samuel C. Miller, III	27,360	Robert M. Schulman	31,196
Peter H. Smolka	15,913	Ralph L. Freeland, Jr.	16,110	William C. Rowland	30,888
Robert S. Swecker	19,885	Robert G. Mukai	28,521	T. Gene Dillahunty	25,423
Platon N. Mandros	22,124	George A. Hovanec, Jr.	28,223	Patrick C. Keane	32,858
Benton S. Duffett, Jr.	22,030	James A. LaBarre	28,632	Bruce J. Boggs, Jr.	32,344
Joseph R. Magnane	24,239	E. Joseph Gess	28,510	William H. Benz	25,952
Norman H. Stepmo	22,716	R. Danny Huntington	27,903	Peter K. Skiff	31,917
Ronald L. Grudziecki	24,970	Eric H. Weisblatt	30,505	Richard J. McGrath	29,195
Frederick G. Michaud, Jr.	26,003	James W. Peterson	26,057	Matthew L. Schneider	32,814
Alan E. Kopecki	25,813	Teresa Stanek Rea	30,427	Michael G. Savage	32,596
Regis E. Slutter	26,999	Robert E. Krebs	25,885	Gerald P. Swiss	30,113
				Charles F. Wieland III	33,096

and:

Address all correspondence to: **Charles F. Wieland III**
BURNS, DOANE, SWECKER & MATHIS, L.L.P.
P.O. Box 1404
Alexandria, Virginia 22313-1404

Address all telephone calls to: **Charles F. Wieland III** at (703) 836-6620.

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

FULL NAME OF SOLE OR FIRST INVENTOR Jae-eun Jang	SIGNATURE 	DATE 25 October 2000
RESIDENCE Seoul, Rep. of Korea	CITIZENSHIP Korean	
POST OFFICE ADDRESS Seoul, Rep. of Korea	27-519 Siyoung Apt., 656 Gaepo-dong, Gangnam-gu	
FULL NAME OF SECOND JOINT INVENTOR, IF ANY	SIGNATURE	DATE
RESIDENCE	CITIZENSHIP	
POST OFFICE ADDRESS		
FULL NAME OF THIRD JOINT INVENTOR, IF ANY	SIGNATURE	DATE
RESIDENCE	CITIZENSHIP	
POST OFFICE ADDRESS		